## Service Bulletin

JOSEPH LUCAS (SALES & SERVICE) LTD.
GREAT HAMPTON STREET BIRMINGHAM 18

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## FITTING REPLACEMENT 9H HORNS TO MORRIS MINOR 1000 VEHICLES

The 9H horn is now manufactured with an extra lug on the body casting. This lug is used during production of the horns to facilitate "dip" painting.

When fitting a Service Replacement horn with a "dipping" lug, to a Morris Minor 1000, the brake pipe which is run below the horn should be securely clipped to the vehicle body. If this is not done, there is the possibility of the brake pipe chafing on the "dipping" lug.

All Morris Minor 1000 vehicles fitted with the new horn on production, have the brake pipe clipped in the manner described.