### Service Bulletin

## JOSEPH LUCAS (SALES & SERVICE) LTD. GREAT HAMPTON STREET BIRMINGHAM 18

SB/GN/81 HOME

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# PRECAUTIONARY MEASURES WHEN USING ELECTRIC—ARC WELDING EQUIPMENT ON ALTERNATOR EQUIPPED VEHICLES

Before using electric-arc welding equipment on alternator equipped vehicles, it is advisable to carry out the following precautionary measures:-

### With Engine Stationary

- 1. Disconnect battery earthed cable.
- 2. Disconnect the main output and AL cables at the alternator.
- 3. Disconnect all cables at the 4TR control unit.

#### CAUTION

Reconnecting the cables is a reversal of the above procedure. Ensure that all connexions are correctly remade.