



Service Department:

THE ROVER COMPANY LIMITED

SOLIHULL
WARWICKSHIRE
ENGLAND

LAND-ROVER SERVICE NEWS LETTER
No. 10

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Item 53 SUBJECT: **TIMING CHAIN TENSIONER**
 MODELS: Land-Rover Diesel.
 MODIFICATION: The timing chain base, which is part of the piston for timing chain adjuster, Part number 247912, has been modified to commonise between Diesel and 2¼ litre Petrol engines. A further $\frac{1}{16}$ in. (1,5 mm) clearance has been introduced between the timing chain ratchet and the piston housing.

PART NUMBERS: Piston for timing chain tensioner 1 247912
 Stud 1 247144
 Nut ($\frac{5}{16}$ in. UNF) } Fixing piston to } cylinder block 1 254811

COMMENCING NUMBERS: 88 Diesel models from 146101073 onwards
 109 Diesel models from 156101010 onwards

REMARKS: The new base incorporated in the piston assembly necessitates the use of a stud in place of the set bolt previously used in the uppermost locating hole of the tensioner base. When present stocks have been exhausted, the piston for timing chain tensioner, part number 247912, will be to the new specification. The latest type tensioner can be identified by the fact that the piston housing extends over the fixing hole, so that a set bolt cannot be used. Part numbers of the stud and nut required with the latest type piston for timing chain tensioner are given above.

Item 54 SUBJECT: **FLASHING INDICATORS**
 MODEL: 1961 Land-Rover Series II.
 PART NUMBERS: Flashing indicator kit 1 522646

REMARKS: A flashing indicator kit, which is complete with Fitting Instructions, is now available from our Parts Department. It is applicable only to 1961 Land-Rover models and incorporates a switch on the steering column in place of the earlier type which had the switch located on the dash. See illustrations below.

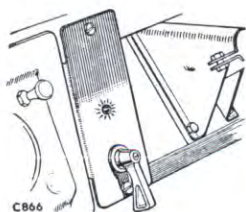


Fig. 1—
Early type self-cancelling switch

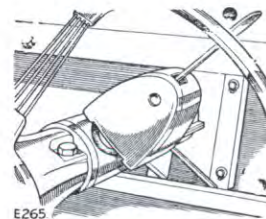


Fig. 2—
Late type self-cancelling switch