



Service Department:

THE ROVER COMPANY LIMITED

SOLIHULL
WARWICKSHIRE
ENGLAND

LAND-ROVER SERVICE NEWS LETTER
No. 24

July 1962

- Item 122** SUBJECT: **CYLINDER BLOCK**
 MODELS: Land-Rover Series II and IIA
 REMARKS: We have recently had reports of a number of instances where the rear oil seal housing locating dowels have been chiselled off and subsequent attempts made to assemble new oil seals to the crankshaft.
 It must be clearly understood that these dowels give a positive location for the rear main bearing oil seal and under no circumstances should they be either removed or chiselled off.
- Item 123** SUBJECT: **VERTICAL DRIVE SHAFT FOR OIL PUMP AND DISTRIBUTOR**
 MODELS: Land-Rover 2½ litre Petrol.
 MODIFICATION: Introduction of a vertical drive shaft with a reamed bush in place of the split bush at present used.
 PART NUMBERS: Drive shaft gear assembly 1 530175
 Bush for drive shaft gear 1 522745
 Thrust washer for drive shaft gear 1 530178
 Retaining ring for bush 1 530179
 COMMENCING NUMBERS: Engines numbered:
 Land-Rover 2½ litre Petrol models from 25119953b onwards.
 REMARKS: The latest type drive shaft gear assembly can be used as a replacement on any earlier Land-Rover 2½ litre Petrol models. The bushes are not interchangeable and both early and late types must be stocked.
- Item 124** SUBJECT: **CLAMPING BARS FOR INJECTORS**
 MODELS: Land-Rover 2½ litre Diesel.
 MODIFICATION: Clamping bars for injectors modified to eliminate spot facing.
 PART NUMBERS: Clamping bars for injector 4 531897
 Stud fixing injector, 1.092 in. threaded length 5 531896
 Stud fixing injector and strap, 2.593 in. threaded length 3 531895
 COMMENCING NUMBERS: Engines numbered:
 Land-Rover 2½ litre Diesel models from 27102760a onwards.
 REMARKS: The latest type clamping bar can be used on any earlier 2 litre or 2½ litre Diesel model, provided the longer studs are also fitted.