



Service Department:

THE ROVER COMPANY LIMITED

SOLIHULL
WARWICKSHIRE
ENGLAND

**LAND-ROVER SERVICE NEWS LETTER
No. 28**

November 1962

Item 138 SUBJECT: FROST PRECAUTIONS

MODELS: Land-Rover.

REMARKS: With effect from October 19th, 1962, and for the duration of the winter months, all Land-Rovers destined for the Home Market will be despatched with the cooling system filled with a 25% solution of anti-freeze mixture, giving frost protection down to 0°F. (-18°C.).

Each vehicle so treated will be identified by a blue disc which is fastened to the engine and a blue label fixed on to the inside of the windscreen at the right-hand side.

Vehicles for export are drained either at the factory or the docks before despatch.

Item 139 SUBJECT: SAFETY HARNESS (Policy Item)

MODELS: Land-Rover Series II and IIA.

| | | | | |
|---------------|--------------------------------|---------------------|---|--------|
| PART NUMBERS: | Safety harness kit, front R.H. | } 88 with | 1 | 320550 |
| | Safety harness kit, front L.H. | | | |
| | Safety harness kit, front R.H. | } 109 with hard top | 1 | 320552 |
| | Safety harness kit, front L.H. | | | |
| | Safety harness kit, front R.H. | } 109 with | 1 | 320548 |
| | Safety harness kit, front L.H. | | | |
| | Safety harness kit, front R.H. | } 109 Station | 1 | 320554 |
| | Safety harness kit, front L.H. | | | |

REMARKS: Limited supplies of safety harness kits, complete with detailed fitting instructions for the left-hand and right-hand seats, for the models detailed above, are now available from our Parts Department. For further details see Land-Rover News Letter number 27, item 136.

Item 140 SUBJECT: THERMOSTAT

MODELS: Land-Rover 2½ litre Diesel.

MODIFICATION: Introduction of wax type thermostat as standard fitting on all 2½ litre diesel engines, replacing the "methyl-alcohol" bellows type thermostat.

| | | | | | | | |
|---------------|--|-------|-------|-------|-------|---|--------|
| PART NUMBERS: | Thermostat, 165°F | | | | | 1 | 532453 |
| | 'O' ring for thermostat | | | | | 1 | 527235 |
| | Water outlet pipe to radiator | | | | | 1 | 527109 |
| | Joint washer, water outlet pipe to housing | | | | | 1 | 527110 |

COMMENCING
NUMBERS:

Engines with suffix letter 'c' onwards.

REMARKS:

It should be noted that a similar wax-filled type thermostat has been fitted to all 2½ litre diesel Land-Rovers which are exported to certain territories. For full details see Land-Rover News Letter No. 11, Item 62.

The later and improved type wax-filled thermostat which is detailed above can be used on all earlier 2½ and 2 litre diesel models provided all the parts listed are supplied and fitted. It is important, however, that if not already fitted, a water temperature gauge and oil pressure gauge Part No. 525590 must be used for the territories detailed in Land-Rover News Letter No. 11. This instruction also applies to the additional countries as below:—

French West Equatorial Africa, Rhodesia, Nyasaland, Vietnam, Hong Kong, China, Korea, Thailand, Japan, Formosa, Israel, Venezuela, Dutch Guinea, Paraguay.

Item 141 SUBJECT:

CLUTCH ASSEMBLY

MODELS:

Land-Rover Series IIA.

MODIFICATION:

Introduction of a new clutch assembly with heavier clutch springs to give improved clutch life when operating under arduous conditions.

PART NUMBERS:

| | | | | | |
|---|-------|-------|-------|---|--------|
| Clutch assembly, Borg & Beck No. 45693/41 | | | | 1 | 236684 |
| Clutch spring (black), Borg & Beck No. 444633 | | | | 9 | 275301 |

COMMENCING
NUMBERS:

Engines with suffix letter 'c' onwards.

REMARKS:

The latest type clutch assembly can be used as a replacement on all earlier Series II and IIA Land-Rovers. Earlier clutch assemblies can be modified to the latest specification by fitting a complete set of the latest type clutch springs.