



Service Department:

THE ROVER COMPANY LIMITED

SOLIHULL
WARWICKSHIRE
ENGLAND

**LAND-ROVER SERVICE NEWS LETTER
No. 32A**

March 1963

Item 1 SUBJECT: **INITIAL PARTS STOCKING RECOMMENDATIONS**

MODELS: Land-Rover 109 Forward Control, 4 cylinder models.

REMARKS: The list below gives in advance of the main News Letter covering the introduction of the Land-Rover 109 Forward Control the parts which are recommended for initial stocking purposes. The range of items should, of course, be expanded in line with individual Distributor's experience and demand.

See also Land-Rover News Letter No. 32. A complete list of all new parts applicable to the Land-Rover 109 Forward Control model can be obtained free of charge from The Rover Co. Ltd., Technical Service Department, pending the issue of an illustrated Parts Catalogue.

Part No.	Description	Quantity	
		Home	Export
334270	Side panel, front R.H.	-	1
334271	Side panel, front L.H.	-	1
334272	Valance panel assembly, R.H.	-	2
334273	Valance panel assembly, L.H.	-	1
334302	Corner panel for bonnet side, R.H.	-	1
334303	Corner panel for bonnet side, L.H.	-	1
334321	Front door R.H. complete assembly	-	1
334322	Front door L.H. complete assembly	-	1
334392	Front wing panel complete, R.H.	-	2
334393	Front wing panel complete, L.H.	-	2
334465	Grille retaining hook, top	1	1
336171	Bonnet	-	1
336247	Bonnet hinge assembly, male R.H.	-	2
336248	Bonnet hinge assembly, male L.H.	-	2
337332	Rubber sealing strip—side	-	2
337333	Rubber sealing strip—rear	-	2
337350	Radiator grille panel assembly	1	1
504834	Hose pipe to clutch slave cylinder	1	2
506344	Clevis for transfer selector shaft	-	2
506345	Clevis pin, $\frac{3}{8}$ in. dia. x $1\frac{5}{16}$ in. long	-	2
508024	Universal joint for remote control	-	2
508044	Speedometer cable complete	1	2
508116	Cover for universal joint	-	1
509418	Fan cowl	-	1
509428	Fan spindle and bearings	1	2
509435	Propeller shaft for fan drive	-	1
509663	Adjusting screw, L.H. thread, $\frac{3}{4}$ in. x $3\frac{9}{16}$ in. for remote control shaft	1	2
509833	Longitudinal steering tube assembly	-	1
509834	Longitudinal steering tube only	1	2
509887	Anchor for hand brake return spring	8	8
511189	1st speed layshaft gear	-	1
511203	Reverse wheel assembly	-	1
511205	1st speed mainshaft gear	-	1

} Gearbox, suffix 'B' onwards

Part No.	Description	Quantity	
		Home	Export
512018	Fan blade assembly, balanced	1	2
515851	Output shaft, rear drive assembly	—	1
515853	Thrust washer, low gear to bearing	—	2
515855	Bush for high gear wheel	—	1
517653	Reverse stop hinge assembly	—	1
517657	Sealing grommet for transfer levers	—	2
521326	Intermediate gear shaft	—	1
521327	Shim for intermediate gear shaft	—	2
521328	Thrust washer for intermediate gear	—	2
521329	Roller bearing for intermediate gears	—	2
521634	Lock washer for mainshaft gear	—	2
521636	Shim washer for mainshaft gear	—	2
521851	Mainshaft only for gearbox	—	1
521852	Distance piece for rear of mainshaft	—	1
521853	Roller bearing for mainshaft	—	1
521855	Bush for mainshaft housing	—	1
522567	Differential case	—	1
522593	Brake drum, front	1	2
526541	Front shock absorber	2	4
526542	Rear shock absorber	2	4
526825	Rebound check strap, rear axle	—	2
526827	Hose, complete, for rear wheel cylinder	1	3
526891	Top water hose	2	4
531113	Fuel tank complete	—	1
531414	Brake servo unit	1	2
531427	Flexible pipe for brake servo	1	2
531430	Pipe complete, hose to brake servo	1	2
531479	Steering relay lever, upper	—	1
531583	Stop lamp switch	2	2
532323	'O' ring for intermediate shaft	—	2
532724	Starter solenoid operating switch	1	2
533087	Clutch complete. Engine, suffix 'B' onwards	1	2
533394	Front axle casing assembly	—	1
533777	Differential pinion	—	2
533794	Differential wheels	—	2
533972	Water pump assembly	1	2
533975	Fan pulley	1	1
535049	Carburettor cold start control	1	1
535173	Rear road spring	2	4
535174	Front road spring	2	4
535272	Front sub-frame	—	1
535281	Bumper bar	1	2
535282	Bumper mounting bracket R.H.	2	2
535283	Bumper mounting bracket L.H.	2	2
536882	Flywheel, complete assembly. Engine, suffix 'B' onwards	1	1
537774	Hose complete, for front wheel cylinder	2	2
538238	Bottom water hose	2	4
538612	Gasket, adaptor to servo unit, banjo to servo unit	2	2
538616	Gasket, banjo to servo unit	2	2
539732	Differential assembly 4.7 : 1	—	1
539736	Rear axle shaft R.H.	1	2
539737	Rear axle shaft L.H.	1	2
539741	Housing for swivel pin bearing	—	2
539827	Clutch driven plate complete. Engine, suffix 'B' onwards	1	2
541520	Stop tail and reflex lamp complete	1	1
541521	Lens for stop tail lamp	3	3
541618	Fuel tank gauge unit complete with joint washer	1	1
542231	Primary pinion and constant gear. Gearbox, suffix 'B' onwards	—	1
543336	Steering unit complete R.H.D.	—	1
543337	Steering unit complete L.H.D.	—	1
543371	Radiator block complete	1	1
543384	Road wheel 6.50 in. L x 16 in.	1	4