



Service Department:

**THE ROVER COMPANY LIMITED**



SOLIHULL  
WARWICKSHIRE  
ENGLAND

## LAND-ROVER SERVICE NEWS LETTER No. 39

December 1963

### Item 192 SUBJECT: DISTRIBUTOR

MODELS: Land-Rover 2 $\frac{1}{4}$  litre Petrol.

MODIFICATION: Standardisation of Lucas 25.D.4 Distributor, which supersedes the D.M.2 models.

|               |                                                        |      |      |   |        |
|---------------|--------------------------------------------------------|------|------|---|--------|
| PART NUMBERS: | Distributor, Lucas type 25.D.4. Despatch No. 40944A    | .... | .... | 1 | 546695 |
|               | Auto advance weight, Lucas 54413073                    | .... | .... | 1 | 539572 |
|               | Cam for distributor, Lucas 491072                      | .... | .... | 1 | 600475 |
|               | Shaft and action plate for Distributor, Lucas 54410290 | .... | .... | 1 | 539575 |
|               | Auto advance spring set, Lucas 54411631                | .... | .... | 1 | 600476 |
|               | Bush for distributor shaft, Lucas 421998               | .... | .... | 1 | 600334 |
|               | Terminal, bush and lead, Lucas 54413549                | .... | .... | 1 | 600329 |

#### COMMENCING NUMBERS:

Engines numbered:

88 and 109 models from 25159746 onwards.

109 Forward Control 4-cylinder models from 28601124 onwards.

#### REMARKS:

The latest type complete distributor is interchangeable with the earlier type, but both early and late type components should be stocked for Service replacements.

### Item 193 SUBJECT: FLYWHEEL

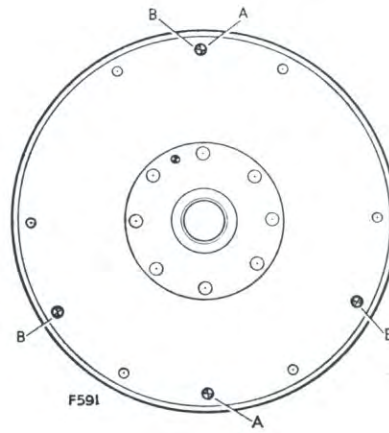
MODELS: Land-Rover 88 and 109 2 $\frac{1}{4}$  Petrol engines.

MODIFICATION: Introduction of flywheel drilled with five holes for the clutch dowels to enable a common flywheel to be used on models fitted with the normal spring type clutch and the diaphragm spring type clutch.

PART NUMBERS: Flywheel .... 1 600243

REMARKS:

Flywheel, part number 600243, is complete with three dowels in a linen bag. When using the flywheel on models with the normal spring type clutch use two of the dowels located in the holes as shown on the sketch below. When using it with the diaphragm type clutch use all three dowels located in the holes as shown in the sketch below.



Flywheel

A—Holes for spring type clutch

B—Holes for diaphragm type clutch