



Service Department:

**THE ROVER COMPANY LIMITED**

By Appointment to  
Her Majesty  
Queen Elizabeth II



Manufacturers  
of Motor Cars and  
Land-Rovers

SOLIHULL  
WARWICKSHIRE  
ENGLAND

**LAND-ROVER SERVICE NEWS LETTER No. 40**

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- Item 194** SUBJECT: **OIL PUMP (Export only)**  
 MODELS: Land-Rover Forward Control 6-cylinder.  
 MODIFICATION: To use set bolts and spring washers in place of bolts and self-locking nuts on the oil pump assembly.  
 PART NUMBERS: Oil pump assembly .... 1 542697  
 Body for oil pump .... 1 542696 } Part  
 Set bolt ( $\frac{5}{16}$ " UNF x  $\frac{7}{8}$ " long } Fixing oil pump 4 255227 } of  
 Spring washer } body to cover 4 3075 } 542967  
 COMMENCING NUMBER: Engines with suffix letter 'B' onwards.  
 REMARKS: The oil pump assembly is completely interchangeable; this does not apply to the body only, and both early and late types should be stocked.
- Item 195** SUBJECT: **HOUSING FOR GEARBOX REAR MAINSHAFT BEARING**  
 MODELS: Land-Rover Series IIA Regular, Long and Forward Control.  
 MODIFICATION: Introduction of cast iron casing replacing alloy casting and steel stamping.  
 PART NUMBERS: Housing assembly for gearbox rear mainshaft bearing .... 1 533731  
 Regular and Long models  
 Housing assembly for gearbox rear mainshaft bearing .... 1 539956  
 Forward Control models  
 REMARKS: The latest type mainshaft housing can be used on all earlier Land-Rovers as applicable.
- Item 196** SUBJECT: **TRANSFER BOX CASING**  
 MODELS: Land-Rover Series IIA.  
 MODIFICATION: Deletion of the Oilite bush for the front wheel drive selector shaft.  
 PART NUMBER: Transfer box casing assembly .... 1 539787  
 REMARKS: The latest type casing can be used as a service replacement on all earlier Series II and IIA models.
- Item 197** SUBJECT: **ELECTRICAL EQUIPMENT**  
 MODELS: Land-Rover Series IIA  $2\frac{1}{4}$  litre diesel.  
 MODIFICATION: Introduction of  
 (a) Knob-type lighting and auxiliary switch.  
 (b) Heater-starter switch with barrel type lock.  
 (c) Ballast resistor with 2 B.A. terminals replacing Lucar blades.

PART NUMBERS:	Switch for lighting and auxiliaries	....	....	....	....	1	536917
	Switch for heater-starter	....	....	....	....	1	536918
	Barrel lock and key for heater-starter switch	....	....	....	....	1	536913
	Ballast resistor	....	....	....	....	1	545030
	Main harness	....	....	....	....	1	545218
	Lead, No. 4 heater plug to resistor	....	....	....	....	1	541523

REMARKS: All the new parts were incorporated at the same time and vehicles fitted with these items can be identified by means of the knob-type lighting and auxiliary switch fitted to the instrument panel.

**Item 198 SUBJECT: CENTRE LOCKER LID, FRONT APRON PANEL AND BONNET PROP ROD**

MODELS: Land-Rover Series IIA, petrol and diesel, Regular and Long.

MODIFICATIONS: To introduce:

- Redesigned locker lid to suit new turnbuckle.
- Curved type front apron panel.
- Modified prop rod to eliminate any possibility of prop rod fouling on air cleaner.

PART NUMBERS:	Lid for seat base, centre	....	....	....	1	334521	petrol models
	Lid for seat base, centre	....	....	....	1	334520	diesel models
	Hasp for locker lid, centre	....	....	....	1	334523	
	Rivet fixing hasp to lid	....	....	....	2	78248	
	Turnbuckle for locker lid, centre	....	....	....	1	334525	
	Hasp for locker lid, outer	....	....	....	1	334523	
	Rivet fixing hasp to lid	....	....	....	2	78248	
	Turnbuckle for locker lid, outer	....	....	....	1	334525	
	Rivet fixing turnbuckle to heelboard	....	....	....	3	78248	
	Centre tool tray	....	....	....	1	336512	diesel models
	Front apron panel	....	....	....	1	336786	
	Rubber buffer for front apron panel	....	....	....	4	310877	
	Prop rod complete	....	....	....	1	338636	

REMARKS: The new items can be identified as follows:

- Centre locker lid and fixings by means of the turnbuckle which has a semi-circular fixing plate in place of the completely circular plate used on earlier turnbuckles.
- The front panel by the curved shape in place of the straight line of the earlier panel.
- The bonnet prop rod by means of the crank added to the link.

The centre locker lid is only interchangeable with earlier types provided all the fixings are supplied and fitted. The front apron panel is completely interchangeable with the earlier type and this applies also to the bonnet prop rod.