

Rev. 1/7/67 AN
C.D. B. G.



Service Department:

THE ROVER COMPANY LIMITED

By Appointment to
Her Majesty
Queen Elizabeth II



Manufacturers
of Motor Cars and
Land-Rovers

SOLIHULL
WARWICKSHIRE
ENGLAND

LAND-ROVER SERVICE NEWS LETTER Vol. 2 No. 22

July 1967

Item 95 SUBJECT: **EXCHANGE PARTS AND UNITS (Policy item)**

MODELS: Land-Rover.

REMARKS: With effect from 1st September 1967 the items detailed below will no longer be accepted for reconditioning under the Rover Exchange Parts and Reconditioning Scheme.

<i>Description</i>	<i>Part No.</i>
Fuel gauge	239568
Voltage control box	235553
Wheel cylinder, front LH	212912
Wheel cylinder, front RH	212913
Wheel cylinder, rear LH	232077
Wheel cylinder, rear RH	232078

Item 96 SUBJECT: **ENGINE**

MODELS: Land-Rover 88 Regular, 109 Long and 110 Forward Control with 2¼ litre Diesel engine.

MODIFICATION: Introduction of petrol engine type banjo bolt, fixing external oil pipe to cylinder block and cylinder head.

LITERATURE AFFECTED: Land-Rover Parts Catalogue, Part No. 4656, page 137.
Land-Rover Forward Control Parts Catalogue, Part No. 4862, page 101.

PART NUMBERS: Banjo bolt, fixing oil pipe 2 504840

REMARKS: The above banjo bolt, which is used on 2¼ litre petrol engines, is now also fitted to 2¼ litre Diesel engines. The jet size of the banjo bolt is smaller; this is to prevent an excessive amount of oil reaching the valve gear, which eventually leaks past the valve stems into the combustion chambers where it is burnt.

When a vehicle is treated for excessive engine oil consumption, see Land-Rover Service News Letters Vol. 1, No. 34, item 172, and Vol. 2, Nos. 11 and 21, items 39 and 93 respectively, it is also necessary to replace the original banjo bolts with the above type.

All future supplies of banjo bolts for the 2¼ litre Diesel engine will be of the small jet type.

Item 97 SUBJECT: **EXHAUST**

MODELS: Land-Rover.

MODIFICATION: Introduction of reshaped front exhaust pipe to provide adequate clearance between the pipe and the seat base locker.

PART NUMBERS: See Cumulative Amendment No. 4 to Land-Rover Parts Catalogue, Part No. 4656.

COMMENCING NUMBERS: Vehicles from chassis suffix letter 'D' onwards.

REMARKS: The new exhaust pipe can be used for all Service replacements on early 88 Regular 2 $\frac{1}{4}$ litre but the early pipe must not be used on vehicles from chassis suffix letter 'D' onwards.

Item 98 SUBJECT: **WORKSHOP TOOLS**

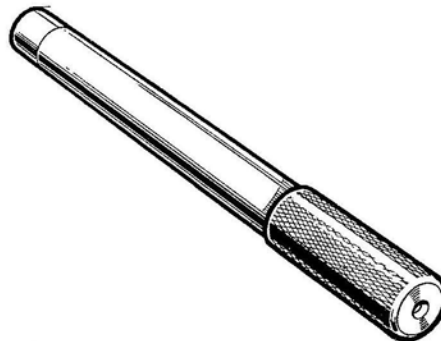
MODELS: Land-Rover.

MODIFICATION: Introduction of an alignment tool for clutch centre plate.

LITERATURE AFFECTED: Land-Rover Workshop Manual, Part No. 4611, Operation B-18. Workshop Tool Book, Part No. 4375, Page 26.

PART NUMBER: Alignment tool for clutch centre plate 1 605022

REMARKS: The above tool has been introduced to facilitate the alignment of the clutch centre plate. Its short overall length makes it possible to renew the clutch centre plate without the need to fully remove the gearbox from the vehicle. Supplies of this tool are available from our Parts Department.



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Fig. 1 Alignment tool for clutch centre plate

Item 99 SUBJECT: PARTS DEPARTMENT SIGNS

PART NUMBERS:	Sign, internally illuminated	1	590512	
	Sign, PVC self-adhesive	1	590513	Land-Rover

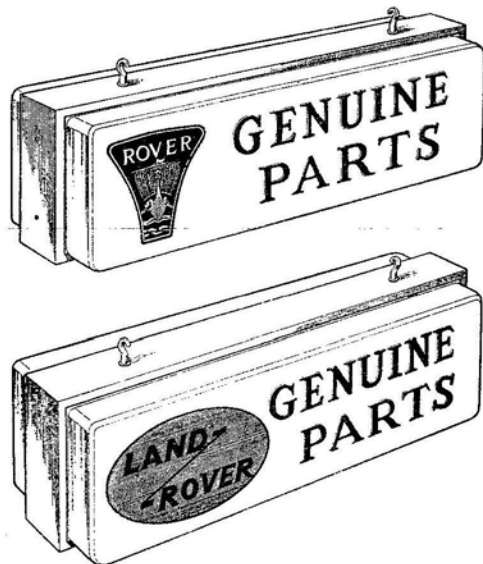
REMARKS: The above signs are now available to help towards improving the presentation of your Parts Department.

Part No. 590512 is a modern internally illuminated sign, both sides of which are illustrated at Fig. 2. The lettering and house badges are in colour, and the sign can be used internally or externally, hanging or free-standing.

The PVC self-adhesive sign, Part No. 590513, can be fixed to glass or any smooth surface; it is an inexpensive way of drawing the customer's attention to your activities.

These signs have been introduced with the object of standardising the presentation of Land-Rover replacement parts to the public, and Distributors are asked to ensure that both they and their Dealers use them to the maximum possible advantage for this purpose.

Orders for these items should be sent to the Public Relations Department at Solihull.



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Fig 2 Internally illuminated sign