



Service Department:

**THE ROVER COMPANY LIMITED**

By Appointment to  
Her Majesty  
Queen Elizabeth II



Manufacturers  
of Motor Cars and  
Land-Rovers

SOLIHULL  
WARWICKSHIRE  
ENGLAND

**LAND-ROVER SERVICE NEWS LETTER Vol. 2 No. 24**

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- Item 105 SUBJECT: FROST PRECAUTIONS (Policy item)**
- MODELS: Land-Rover.
- REMARKS: Further to our circular letters of 12th June and 15th June, reference AVH/MR/EH, on the subject of radiator blockage and the use of anti-freeze solutions, please note that the anti-freeze solution used in the above models must conform to British Standard No. BS 3152. This supersedes the information given in the Owner's Literature, which will be modified as and when the various publications concerned are reprinted.
- Item 106 SUBJECT: ENGINE**
- MODEL: Land-Rover with 2¼ litre petrol engine.
- MODIFICATION: Introduction of a cylinder head gasket with the water transfer holes modified to assist in obtaining more uniform cooling of the cylinder head on Land-Rover models fitted with 2¼ litre petrol engine.
- LITERATURE AFFECTED: Land-Rover Parts Catalogue, bonnetted models, Part No. 4656, page 51.  
Land-Rover Parts Catalogue, Forward Control models, Part No. 4862, page 13.
- PART NUMBER: Cylinder head gasket .. .. . 1 558160
- COMMENCING NUMBERS: Engine serial numbers from 25292992 J onwards.
- REMARKS: The latest type cylinder head gasket can be used as a service replacement on any earlier 2¼ litre Land-Rover petrol engine.
- Item 107 SUBJECT: THERMOSTAT**
- MODELS: Land-Rover 2.6 litre 6-cylinder petrol models.
- MODIFICATION: Introduction of wax-type thermostat.
- LITERATURE AFFECTED: Supplement No. 4 to the Land-Rover Series II and IIA Parts Catalogue, Part No. 4656, page 475.
- PART NUMBER: Thermostat, wax-type .. .. . 1 563122

COMMENCING  
NUMBERS:

Engine serial numbers:

Land-Rover 109 6-cylinder Station Wagon from 34300624A onwards.

Land-Rover 110 6-cylinder petrol models from 33000080A onwards.

## REMARKS:

The later-type wax thermostat can be fitted to all earlier 109 6-cylinder Station Wagons and 110 6-cylinder petrol models.

**Item 108** SUBJECT:**FUEL TANK**

## MODELS:

Land-Rover Regular and Long 2¼ litre petrol and Diesel.

## MODIFICATION:

Introduction of a fuel tank with improved mounting and better construction. The new tanks are clinched and rolled at the seams and have one cushioned mounting at the rear instead of the three solid fixings used previously.

## LITERATURE

## AFFECTED:

Land-Rover Parts Catalogue, Part No. 4656, page 273.

Land-Rover Workshop Manual, Part No. 4611, Operation M-20.

## PART NUMBERS:

Fuel tank .. .. .	1	552174	Petrol models
Fuel tank .. .. .	1	552175	Diesel models
Bolt ( $\frac{5}{16}$ in. UNF x $1\frac{1}{2}$ in. long)	1	543803	
Plain washer .. .. .	1	2765	
Rubber bush .. .. .	2	508545	Rear of tank to chassis frame
Stiffener plate .. .. .	1	543808	
Spring washer .. .. .	1	3075	
Nut ( $\frac{5}{16}$ in. UNF) .. .. .	1	254811	
Bolt ( $\frac{5}{16}$ in. x $\frac{3}{4}$ in. long) ..	3	255266	Front of tank to chassis frame
Plain washer .. .. .	6	3830	
Spring washer .. .. .	3	3075	
Nut ( $\frac{5}{16}$ in. UNF) .. .. .	3	254811	

COMMENCING  
NUMBERS:

Chassis serial numbers:

Land-Rover regular 2¼ litre petrol models from 24129411D onwards.

Land-Rover long 2¼ litre petrol models from 25112500D onwards.

Land-Rover regular 2¼ litre Diesel models from 27107797D onwards.

Land-Rover long 2¼ litre Diesel models from 28100617D onwards.

## REMARKS:

The latest type fuel tank can be fitted to any earlier Series II or IIA Land-Rover model, as applicable, using the fixings detailed above.

**Item 109** SUBJECT:**STOP LAMP SWITCH**

## MODELS:

Land-Rover.

## MODIFICATION:

Introduction of a stop lamp switch fitted with splash guard to protect the wiring connections.

## LITERATURE

## AFFECTED:

Land-Rover Parts Catalogue, Part No. 4656, page 221.

Land-Rover Forward Control Parts Catalogue, Part No. 4862, page 199.

## PART NUMBERS:

Stop lamp switch .. .. .	1	560775	Regular and Long
Stop lamp switch .. .. .	1	560793	Forward Control

## REMARKS:

The latest type stop lamp switch must be used as a service replacement on all earlier Land-Rover Series II and IIA models.

**Item 110** SUBJECT:           **TRAILER FLASHERS**

MODELS:                   Land-Rover.

MODIFICATION:       Introduction of seven-pin trailer socket for Land-Rover models.

LITERATURE  
AFFECTED:               Land-Rover Optional Parts Catalogue, Part No. 4705 or 605159, page 239.

PART NUMBER:       Trailer lighting equipment kit, seven-pin type       ..   ..   .. 1 605204

REMARKS:               It should be noted that all future service supplies of trailer lighting equipment will be of the seven-pin type. It is, of course, a legal requirement in the United Kingdom to fit an appropriate type of plug and socket to ensure that the flashers in the direction of turn, at the front of the vehicle, the rear of the vehicle and on the trailer flash simultaneously.