

Land-Rover
Service
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The Rover Company Limited Service Department: Solihull, Warwickshire, England

By Appointment to
Her Majesty
Queen Elizabeth II



Manufacturers
of Cars and
Land-Rovers

ITEM: 164

SUBJECT: LAND-ROVER SERIES IIA PARTS CATALOGUE
AND LAND-ROVER SERIES III SUPPLEMENT (POLICY ITEM)

MODELS: Land-Rover Series IIA & III

REMARKS: To ensure maximum dissemination of the information given in our circular letter dated the 24 November, reference MB/MN, we are repeating the information given.

Please note that in the first line of the letter 'Series III' should read 'Series IIA'.

A completely up to date version of the Land-Rover Series IIA Parts Catalogue will shortly be available from our Parts Department, Cardiff, together with a Pictorial type Parts Catalogue Supplement covering all the parts peculiar to the Land-Rover Series III models.

There will be no free of charge issue of this publication and all supplies must be obtained from our Parts Department in Cardiff, through the normal channels under part number 608024, at a special nominal price of £1.75 nett. Please note that both Parts Catalogue and Supplement are supplied for the price of £1.75.

The Land-Rover Series III Parts Catalogue Supplement will be extended to cover all the parts applicable to Land-Rover Series III models and will then be issued as a complete Parts Catalogue in its own right. This publication will also be chargeable but again, at a special nominal price.

ITEM: 165

SUBJECT: P.C.M.I. TRANSPARENCY (POLICY ITEM)

MODEL: All Land-Rovers

REMARKS: It has been brought to our attention that Distributors and Dealers requiring additional or replacement P.C.M.I. transparencies are approaching N.C.R. Company Limited direct. Would Distributors and Dealers please ensure that if any additional or replacement copies of transparencies are required, they are ordered direct from the Rover Company Limited
Technical Service Department
Publications Section
Solihull
Warwickshire.

On all correspondence the transparency part number(s), date applicable and quantity required should be clearly stated.

ITEM: 166

SUBJECT: FRONT AXLE SWIVEL PINS

MODEL: All Land-Rovers

MODIFICATION: Introduction of an improved quality steel 7/16 in. B.S.F. nut fixing the steering lever to the swivel pin housing.

P.C.M.I. TRANSPARENCY: The information detailed in this item will be incorporated in the next available transparency.

LITERATURE AFFECTED: Land-Rover Parts Catalogue, Part No. 605957, Page 269. Land-Rover Workshop Manual Series II and IIA (Part Two) English Part No. 606408, Operation F10, Page 29-F.

PART NUMBER: 7/16 in. B.S.F. nut, fixing steering lever to swivel pin housing 8 594104

REMARKS: The latest nut supersedes nut part number 230865 and is made from an improved quality steel to prevent damage to the threads when tightening and to prevent any possibility of the nuts becoming loose when the vehicle is continually used under arduous conditions.

Tighten the latest nut to a torque of 4,8 Kgf.m. (35 lbf.ft.).

Interchangeability is unaffected. Only the latest type nut will be supplied for all service requirements when stocks of the earlier nut are exhausted.

ITEM: 167

SUBJECT: STEERING COLUMN

MODEL: Land-Rover Series III

REMARKS: Owing to supply difficulties steering column assemblies with a shorter outer column are being fitted as a temporary measure to new Land-Rover Series III models.

The outer column which is 2,8mm (0.155 in.) shorter, has a spacer inserted between the lower end of the column and the steering box.

These columns can be identified by a dab of yellow paint on the underside of the collar located at the top of the column.

When fitting an outer column, part number 594505, supplied by our Parts department as service replacements which does not have the yellow paint identification mark, the spacer previously provided must be removed to ensure the correct pressure being exerted on the spring washer which pressurises the upper bearing on the column.